



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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12568

D2810-5

Job Sheet 189313



Part No: D2810-5

Job Qty: 6 pcs

Part Name: Strut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/22/19

Job Tracking No:

Due Date: 2/11/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: DWG REV C IPP A 04.11.30 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
100	Small Fab - Brake NC 2406	6 pcs	2/11/19	2/11/19	0.00	1.53	Small Fab - Brake - 1			
							Small Fab - Brake - 2			
							Small Fab - Brake - 3			
110	QC 5	6 pcs	2/11/19	2/11/19	0.00	0.00	QC 5 - 10			
							QC 5 - 12			
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
							QC 5 - 38			
							QC 5 - 42			
							QC 5 - 43			
							QC 5 - 49			
							QC 5 - 51			
							QC 5 - 58			
							QC 5 - 68			
							QC 5 - 9			
							QC 5 - 50			
							QC 5 - 30			
120	Powdercoat - 4 Black Sand - B4B M138940	6 pcs	2/11/19	2/11/19	0.00	0.19	Powdercoat - 1 - B4B			
							Powdercoat - 2 - B4B			
							Powdercoat - 3 - B4B			
							Powdercoat - 4 - B4B			
130	QC 3	6 pcs	2/11/19	2/11/19	0.00	0.00	QC 3 - 10			
							QC 3 - 13			
							QC 3 - 15			
							QC 3 - 17			
							QC 3 - 18			



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Container No: S147497



Part: D2810-5

Job No: 189313

Serial No/Batch: S147497

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/24/19

					QC 3 - 2	
					QC 3 - 26	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 38	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 6	DAS
					QC 3 - 68	40
					QC 3 - 9	9-89
140	Packaging 3-1 - Stock - B4B	6	2/11/19	0.00 0.00	Packaging 3 - 1 - B4B	
		pcs			Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	

DAS
40
9-89

DAS
9
9-89

19/01/19

				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
150	QC 21 - SA	6	2/11/19	0.00 0.00	QC 21 - SA - 21
		pcs			QC 21 - SA - 70

DAS

21

FEB 28 2019

9-89

Part Op **100** - (Punch ends and deburr as per dwg) 1-Punch 304/316 SS Seamless Tubing 0.5" O.D. x 0.035" wall to length as per Descriptions: Dwg D2810 and spec control Dwg D2727 using Jig DT8012

110 - (QC5- Inspect part completeness to step on W/O)

120 - (Black Sandtex(Ref:4.3.5.7) per QSI005 4.3) START TIME: _____

130 - (QC3- Inspect Part Finish)

140 - (Identify as per dwg & Stock Location: _____)

150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.035	304 Round Tube .500 X .035W	11.5050 ft (1.9175 ea)	100-Small Fab - Brake NC	5145204

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - Brake NC	M304TR0.500W.035	12	44	0

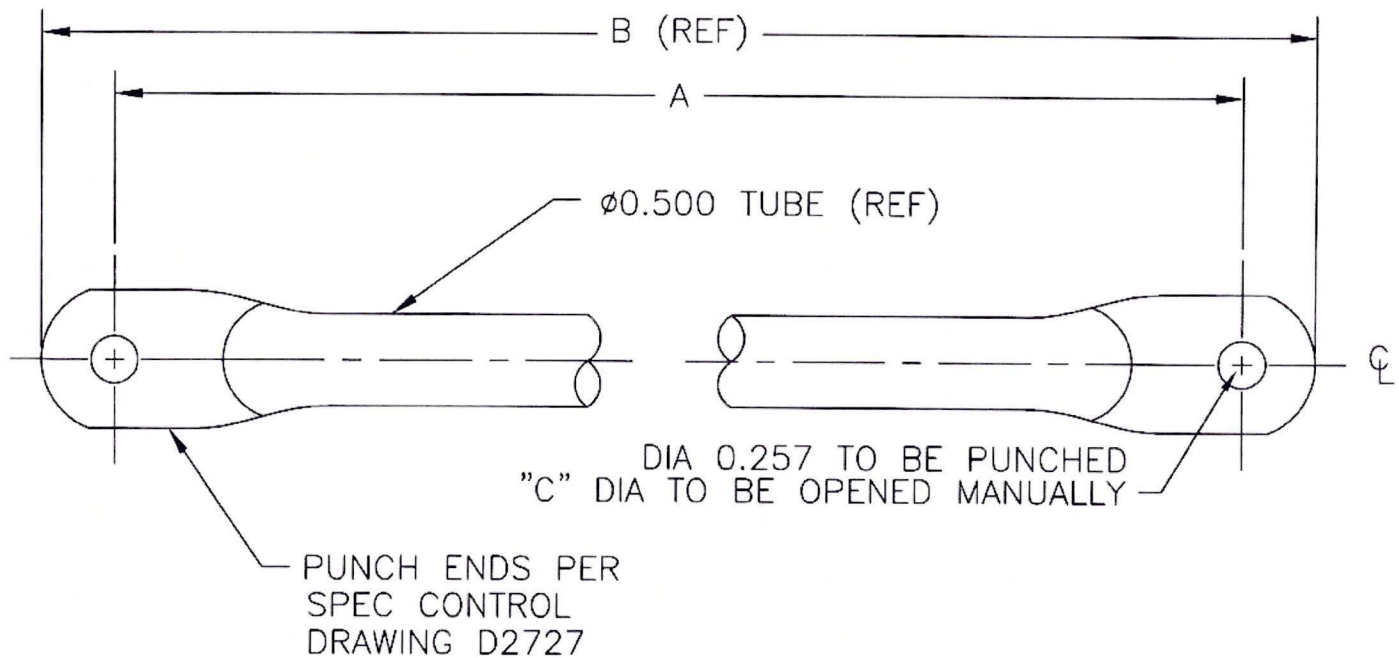
Part Specifications

Specifications could not be found.

DART

DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2810	REV. C SHEET 1 OF 1
DATE 04.11.22		TITLE STRUT	SCALE NTS
A	00.11.08	NEW ISSUE	
B	03.09.11	ADD FINISH	
C	04.11.22	ADD -5	

RELEASE

05-03 H *[Signature]*

PART #	A	B	C
D2810-1	25.33	26.13	N/A
D2810-3	24.60	25.40	N/A
D2810-5	23.01	23.81	0.266

D2810-1/-3/-5

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL TUBE, $\phi 0.500 \times 0.035$ WALL (M304TR0.500W.035)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES

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